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1 **Circular transitions in global production networks? A multi-scalar**
2 **approach to anticipating socio-economic and socio-environmental**
3 **effects of ‘x-shoring’**

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9 **Abstract**

10 The circular economy (CE) is argued as a possible model for dealing with value chain
11 instabilities in global production networks. Since geographical proximity is central to unlocking
12 circular potential, x-shoring (including concepts like reshoring, resourcing, or friendshoring) is
13 arguably key to this process. Often, spatial restructurings of the CE are embraced without a
14 critical examination of their multi-scalar effects. Nevertheless, spatial restructuring of the
15 economy inevitably produces winners and losers. To navigate the tensions that arise in the
16 context of uneven development and environmental (in)justice, we present a framework for
17 anticipating plausible socio-economic and socio-environmental effects of x-shoring processes
18 across place, scale, and time. We illustrate our framework with insights from the literature on
19 old industrial regions and cases documented in the Environmental Justice Atlas. Our framework
20 represents a holistic approach that integrates interdisciplinary literature from different
21 disciplines. We discuss the ambivalent effects of x-shoring across space, scale, and time,
22 principles for navigating the tensions that arise, and outline research avenues for a thorough
23 exploration of the geography of x-shoring in the CE and beyond. Because of the ambivalence
24 of these processes, we conclude that research must embrace the complexity of these
25 developments by employing integrative, multi-scalar approaches that empower local agency.

26 **Keywords:** global production networks, global value chains, trade-offs, circular economy,
27 anticipation

28 **JEL codes:** F63, F64

29

1 **1 Introduction**

2 Climate and environmental change and uneven development, including cheap labor and unjust
3 working conditions, increasingly highlight the need for changes in the global configuration of
4 production and consumption systems. In the wake of emerging geopolitical tensions over
5 Russia's invasion of Ukraine and supply chain instabilities during the Covid-19 pandemic, firms
6 are rethinking their global entanglements in financial, material, and trade flows, and policy
7 makers are evaluating their instruments in steering development (Butollo et al. 2024; Di Stefano
8 et al. 2023; Yeung 2024).¹

9 Consequently, actors and regional economies in global production networks (GPNs) may get
10 'decoupled' or 'recoupled' (e.g., Blažek and Lypianin 2024; Pavlínek 2023; MacKinnon 2011).
11 Scholars are increasingly discussing these crises as 'windows of opportunity' for more
12 sustainable supply chains and sourcing (e.g., Alva Ferrari et al. 2023; Ibn-Mohammed et al.
13 2021). In particular, the circular economy (CE)² is discussed as a concept and a model which
14 contributes towards closing material loops and helps to design a less crisis-prone and resilient
15 economy (Hartley, Baldassarre, and Kirchherr 2024) alongside creating new job opportunities
16 in home regions such as the European Union (EU). For example, the EU estimates a GDP
17 increase of 0.5% by 2030 alongside 700,000 new jobs in terms of advancing the CE (European
18 Commission 2020). An increasing number of conceptualizations of the CE include fundamental
19 systematic shifts, rather than incremental change (Kirchherr et al. 2023). Consequently, a

¹ The UNCTAD (2023) describes a 12% decrease in FDI (foreign direct investment) in 2022 mainly driven by overlapping crises such as geopolitical tensions and high food and energy prices.

² There is no prevailing or universal definition of the CE, as it is a concept that involves values and normative goals of what ought to be. Therefore, the CE appears rather as an umbrella term for different (and contested) meanings among different stakeholders (e.g., Calisto Friant, Vermeulen, and Salomone 2020; Leipold et al. 2022), leading to a considerable number of definitions of the CE. In a meta-analysis of these definitions, Kirchherr et al. (2023) find that it is discussed as "a regenerative economic system which necessitates a paradigm shift to replace the 'end of life' concept with reducing, alternatively reusing, recycling, and recovering materials throughout the supply chain, with the aim to promote value maintenance and sustainable development, creating environmental quality, economic development, and social equity, to the benefit of current and future generations. It is enabled by an alliance of stakeholders (industry, consumers, policymakers, academia) and their technological innovations and capabilities." (p. 7). We are aware of the contestation surrounding the CE and its definitions. We refer to the CE based on the overview by Kirchherr et al. (2023) to show the breadth of the concept.

1 transition to a CE in the global economy (Hofstetter et al. 2021) may encompass a substantial
2 spatial reorganization and regionalization of specific components of the economy, as
3 geographic proximity emerges as a key aspect in the production, consumption, and end-of-life
4 stages within certain industries and among stakeholder within the CE (e.g., Chembessi,
5 Bourdin, and Torre 2024; Kim 2024; Korhonen, Honkasalo, and Seppälä 2018). We refer to this
6 process under the umbrella term ‘*x-shoring*’, referring to phenomena such as reshoring,
7 resourcing, or nearshoring (Di Stefano et al. 2023; James, Mather, and Sheridan 2023).

8 However, reorganizations of the global economy will create (new) ‘losers’ (Bair and Werner
9 2011), such as regions in host countries (sites of current production or sourcing) with less power,
10 resources, and capabilities to transform in the moment of decoupling. With a large number of
11 regions in the global North continuously struggling as ‘left behind’ after previous restructurings
12 (Pike et al. 2023; Rodríguez-Pose 2018), this spurs questions regarding the navigation of justice
13 and responsibility of the CE as well as the regional legitimacy of these developments. While
14 justice and responsibility are increasingly being discussed within the CE literature (e.g., Purvis,
15 Celebi, and Pansera 2023; Schlaile, Friedrich, and Zscheischler 2024; Ziegler et al. 2023), the
16 *geography* of these aspects regarding spatial reconfigurations of the global economy remains
17 only tangentially explored, if not neglected.

18 We argue that in order to design and govern more *just* circular transitions, where more (equal)
19 opportunities and participation for different actors in the global North and South can emerge, it
20 is necessary to become aware of the *geography of potential* effects and trade-offs of currently
21 unfolding developments. Perceptions of these potential prospects are subject to actors’ positions
22 and power dynamics, influencing how and which risks and uncertainties are perceived.³

³ The dark sides, side effects, and trade-offs discussed are mostly related to issues of distributive justice. However, their perception and the question of who is to participate in decision-making processes are also linked to issues of recognition and procedural justice, see, e.g., Bennett et al. (2019).

1 The concept of responsible research and innovation ([RRI], see Owen, Macnaghten, and Stilgoe
2 2012; Stilgoe, Owen, and Macnaghten 2013) emerges as one way of designing and navigating
3 just circular transitions (Purvis, Celebi, and Pansera 2023). Stilgoe, Owen, and Macnaghten
4 (2013) define RRI as “taking care of the future through collective stewardship of science and
5 innovation in the present.” (p. 1570). RRI is characterized by four dimensions, namely
6 anticipation, reflexivity, inclusion, and responsiveness (Stilgoe, Owen, and Macnaghten 2013;
7 Purvis, Celebi, and Pansera 2023). In this paper, we build on the notion of *anticipation* as a key
8 dimension of RRI to anticipate the potential effects of circular changes in the global economy.
9 Anticipation refers to ‘what if’ questions (Purvis, Celebi, and Pansera 2023). Usually,
10 anticipation of changes is grounded in scenarios or vision assessments with different
11 stakeholders that are oriented towards the future and potential impacts of innovation (Stilgoe,
12 Owen, and Macnaghten 2013).

13 However, as our interest lies in the spatial reorganization of CE in GPNs that couple various
14 actors and places (e.g., Yeung and Coe 2014; Dicken 2015; Henderson et al. 2002), a visioning
15 process across space (and actors) is difficult to realize. In addition, spatial reorganization
16 involving the geography of innovation takes place over a long time (Fischer et al. 2024) and is
17 therefore difficult to anticipate because of its long-lasting effects. Therefore, we situate our
18 anticipation of possible effects and trade-offs in existing knowledge of historical and currently
19 unfolding processes of spatial reorganizations. In that, we can outline potential effects and risks
20 in terms of *plausible* futures rather than making concrete statements about what will happen
21 (Nordmann 2014).

22 Against this background, our aim in this paper is to outline a multi-scalar approach that can
23 guide the anticipation of the socio-economic and socio-environmental effects of x-shoring
24 across space and time. With socio-economic and socio-environmental effects, we aim to
25 combine a perspective on aspects such as regional development and innovation with issues of

1 socio-environmental conflicts and impacts on biodiversity. This is based on the understanding
2 that socio-economic processes always have a socio-environmental dimension (e.g., Temper et
3 al. 2018; Österblom et al. 2022; Folke et al. 2005). We illustrate this approach by mapping
4 plausible consequences of present x-shoring developments. This will be based on examples of
5 spatial restructuring related to 'old industrial regions' (OIR) and the (long-lasting) socio-
6 economic and socio-environmental effects in these regions. Additional insights will be gained
7 from socio-environmental struggles around mineral extraction and production sites in (among
8 others) the Global South (EJAtlas 2024; Temper et al. 2018).

9 By mapping plausible effects associated with x-shoring, we aim to sensitize scholars working
10 on the CE to more carefully embrace the geography of circular transitions in GPNs. The paper
11 proceeds as follows: First, in Section 2, we briefly situate x-shoring and its multiple drivers and
12 motivations. Next, we present our conceptual framework and illustrate the plausible effects of
13 the spatial restructuring of the economy. Finally, we outline how our approach informs the
14 governance of responsible circular transitions in the global economy and identify opportunities
15 for future research.

16 **2 Spatial restructurings: Situating x-shoring**

17 Different types of spatial reorganizations of economic activity can be discussed under the term
18 x-shoring, not all of which are necessarily related to some kind of sustainable or circular-
19 oriented change. We discuss these phenomena to gain insights into the nature of processes, and
20 to better understand spatial restructurings that can be linked to circular transitions in GPNs. By
21 the term x-shoring, we consequently refer to what is discussed as nearshoring, friendshoring,
22 resourcing, backshoring, newshoring, insourcing, and de-internalization, among others (Di
23 Stefano et al. 2023; James, Mather, and Sheridan 2023). This links to what is discussed as a
24 'globalization in reverse' (Gong et al. 2022) or 'deglobalization' (Yeung 2024) and is

1 significantly influenced by industrial policies, such as the US Inflation Reduction Act (Buttolo
2 et al. 2024). However, the extent and impact of these phenomena on the global economy varies,
3 and Butollo et al. (2024) argue that these processes may not necessarily replace the global
4 economy with local versions, but rather that new regional clusters will emerge that nonetheless
5 reorder the global economy.

6 In what follows, we briefly outline drivers and motivations of these processes discussed in the
7 literature. We focus in particular on spatial restructuring related to the sourcing of materials and
8 the production of goods, as these aspects emerge as key components of the idea of closing
9 material loops in the CE. The literature discusses a variety of motivations and drivers for these
10 processes that we group in (a) (state-induced/led) political-legislative changes that shape
11 change, (b) firm-specific considerations, and (c) the role of consumers in shaping these shoring
12 decisions. In practice, these three aspects often overlap and complement each other, as firms'
13 decisions are fueled by wider consumption choices and firms' embeddedness in different
14 institutional environments across the GPN (across locations, e.g., Henderson et al. 2002).

15 In terms of (a) (state-induced/led) political-legislative aspects, drivers for x-shoring are
16 currently particularly discussed related to industrial policies stemming from geopolitical
17 tensions and sovereignty considerations of states and transnational bodies supporting the x-
18 shoring activities of firms (Butollo et al. 2024; Seidl and Schmitz 2023). To exemplify, the EU
19 favors technological sovereignty related to aspects such as 'control over our data and secure
20 connectivity' as well as 'technological autonomy' regarding defense technologies and green
21 tech (European Parliament, Directorate-General for External Policies of the Union, 2021). The
22 European Commission's Raw Materials Initiative (EC, 2008) encourages sourcing of minerals
23 from within the EU. These considerations shape industrial policies and states incentives to
24 relocate economic activity 'back home'. These type of policies also provide financial
25 incentives, often in the form of subsidies. Regarding (technological) sovereignty, the U.S. e.g.

1 supports TSMC's x-shoring to Arizona with \$6.6 billion (Shepardson and Kelly 2024), and the
2 EU Commission approved Germany's €902 million financial support for Northvolt based on
3 the "Green New Deal Industrial Plan" (European Commission 2024). Kalvelage and Tups
4 (2024) complement this state-focused perspective by conceptualizing friendshoring as a
5 practice of outward-oriented investment by states in neighboring countries ('friends') that often
6 share similar values. In particular, the authors (ibid.) discuss how states' investment decisions
7 in friendly countries are driven by geopolitical considerations related to energy or food supply,
8 which often provide institutional support for de-risking private investment in these countries.
9 In addition to these state-led incentives with subsidies from states and transnational bodies such
10 as the EU, civil society and NGOs can play a (often much smaller) role in shaping new
11 legislation that (re)organizes GPNs. An example of this can be found in Germany, where such
12 actors have been advocating for more responsible supply chains for more than 20 years.
13 Together with the German National Action Plan on Business and Human Rights, this led to the
14 German Supply Chain Due Diligence Act (Weihrauch, Carodenuto, and Leipold 2022).
15 According to the prospective study of Brandenburg, Warasthe, and Seuring (2023), this act will
16 influence firms' decisions to leave 'crisis markets' and lead to x-shoring activities.

17 From a (b) firm perspective, different aspects may lead to x-shoring decisions. These can relate
18 to the adoption of new technologies and a better-trained workforce in the country to which it is
19 shored (e.g., Technology 4.0, cf. Lund and Steen 2020), cost reduction (Ancarani, Di Mauro,
20 and Mascali 2019), and correcting wrong offshore decisions (Ancarani and Di Mauro 2018).
21 According to James, Mather, and Sheridan (2023), x-shoring can also relate to (i) industry
22 leadership, i.e., strengthening the position and reputation at home and boosting the national
23 economy, (ii) prioritizing sustainability (and reducing the environmental footprint), (iii)
24 reconnecting with consumers and increasing their trust through the 'made-in' effect (see also
25 below), and (iv) production risk mitigation, i.e., increasing control over production and

1 reducing risk in supply chains (see also Ancarani, Di Mauro, and Mascali 2019; Sena et al.
2 2022). Additionally, Ancarani, Di Mauro, and Mascali (2019) suggest that spatial proximity to
3 important markets or the reduction of global competition are major drivers of x-shoring. Finally,
4 sustainability-oriented or environmental motives can also lead to x-shoring. Di Stefano et al.
5 (2023) argue that reducing CO₂ emissions due to decreased transport, a less polluting ‘power
6 mix’ in the home country, reducing overproduction and waste, implementing CE projects,
7 adopting; more innovative and cleaner production technologies, and enhancing the cohesion
8 between firms’ strategic aims and their operational policies shapes firm’s decisions. Positive
9 side outcomes of these aspects are being closer to key markets and reducing supply chain risks
10 from international trade and material sourcing. Di Stefano et al. (2023) outline that better
11 environmental standards for production in countries to which production is x-shored and
12 reduced transport distances may lead to improved environmental performance overall.

13 Regarding (c) consumers, there are arguments in the literature that highlight a preference for
14 nationally produced goods (also discussed as 'consumer ethnocentrism', see Foroudi et al. 2022;
15 or 'made in effect', see James, Mather, and Sheridan 2023), which are perceived as contributing
16 to the sustainability of the home country, as shown in Italian case studies (Foroudi et al. 2022;
17 Gillani, Kutaula, and Budhwar 2022). However, some studies suggest that consumers may also
18 question the sustainability effects of x-shoring if they feel emphatic about the loss of jobs in
19 former host countries (Foroudi et al. 2022). Accordingly, consumers choices vary depending on
20 the product, firm, and context and, hence, influence x-shoring decisions of firms in different
21 ways. Consumers in countries with a strong affinity for national production (such as in Italy,
22 see e.g., Foroudi et al. 2022) may function as a complementary incentive for companies to x-
23 shore their activities.

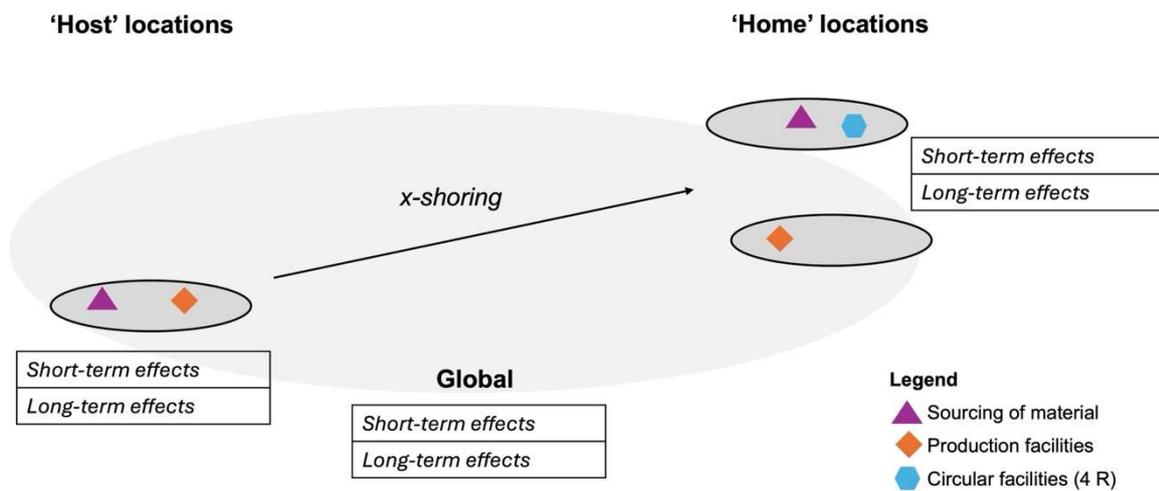
24 This brief overview has sought to illustrate the motivations and drivers of x-shoring processes.
25 In the next section, we will outline a multi-scalar approach to the anticipation of socio-economic

1 and socio-environmental effects across space that these spatial-economic reorganizations
2 translate into.

3 **3 A multi-scalar approach to socio-economic and socio-environmental effects of x-** 4 **shoring**

5 As outlined in previous sections, a variety of actor groups including states, policy makers,
6 producers, and consumers, engage in and consequently shape x-shoring decisions in the pursuit
7 of multiple motivations. These range from aspirations to ensure national security and
8 technological sovereignty, enhance job opportunities, reduce the environmental impact of
9 existing production facilities, reduce distance between markets, or enhance firms'
10 competitiveness. Actors also aim to legitimize x-shoring with reference to societal benefits.
11 However, the rationalization of x-shoring activities as well as the study of its effects fall short
12 of a comprehensive geographical assessment, i.e., not paying sufficient attention to
13 interdependencies between home and host countries, and the local and global effects at the
14 interface between socio-economic and socio-ecological systems. In the literature, increased
15 global interconnection, intensified by technology, capital markets and systems of governance,
16 has been linked to deteriorating local ecosystems and biosphere negatively affecting regions
17 and communities (Folke et al. 2005). The negative effects on biodiversity, ecosystems, and
18 health have particularly been linked to multinational companies actions (Österblom et al. 2022)
19 operating in GPNs. However, does a reverse process mean that global disintegration and
20 increased local production (as implied by CE-driven x-shoring) will have positive effects on
21 local ecosystems and the biosphere? And what are the social and socio-economic implications
22 of such processes? In the following, we will try to provide answers to these questions by
23 delineating a framework for a comprehensive and multi-scalar assessment of x-shoring.

1 We argue that three analytical distinctions need to be considered when comprehensively
 2 assessing x-shoring: i) the effects on both home and host countries, ii) the scale of the effects
 3 from local to global, iii) the temporality of the effects from short- to long-term. These three
 4 aspects need to be investigated concerning dimensions of sustainability, which we group into a
 5 socio-economic and a socio-environmental domain. This is illustrated schematically in Figure
 6 1. The socio-economic domain includes aspects such as labor, income, regional development,
 7 and innovation. In the socio-environmental domain, we discuss aspects such as conflicts over
 8 resources, impacts on the biosphere and biodiversity, and spatial transformations.



9
 10 **Figure 1:** Multi-scalar dimensions of x-shoring for analysing the multidimensional socio-economic and
 11 socio-environmental effects.

12 **i) Home and host country:** The differentiation between home and host countries is common
 13 in work on globalization, GPNs, and global value chains. The strategies of firms to relocate
 14 functions from home to host countries are explained by market or asset seeking strategies
 15 (Dicken 2015). Multiple studies have shown that the economic benefits of such relocations
 16 are distributed unevenly, largely depending on the governance of global value chains
 17 (Gereffi, Humphrey, and Sturgeon 2005). In particular, hierarchical or captive relations, with
 18 high-level functions in the home country and control activities in the host country, create
 19 high dependencies and lock-in of host countries in low-skill and low-income activities

1 (MacKinnon 2011). However, as illustrated especially by several Asian countries, global
2 value chains make it possible for host regions to upgrade and develop high-value activities
3 (Saxenian and Sabel 2009). Furthermore, in former industrial regions, outsourcing and
4 subsequent decline have led to the development of ‘left behind’ places (Economist 2017)
5 and OIRs. Related to x-shoring, the relation between home and host countries needs to be
6 reassessed. For a comprehensive assessment, a better integration of effects in the socio-
7 economic and socio-environmental domains is necessary.

8 **ii) Multi-scalarity:** Within the literature on social-ecological systems, scales have played an
9 important role, emphasizing that human actions have effects at different scales from local
10 ecosystems to the biosphere (Folke et al. 2005). The scale of governance rarely matches the
11 scale at which socio-economic processes affect the environment and vice versa. In addition
12 to that, studies focusing on regional (industrial) development emphasize the need to better
13 consider multiple scales of analysis (Hassink, Isaksen, and Trippel 2019). The argument is
14 that development processes unfolding in a regional context are always embedded in multi-
15 scalar networks and institutional architectures. Regarding x-shoring, the analytical lens
16 needs to go beyond an investigation of scales from a hierarchical perspective (i.e., nested
17 scales from local to global) but also in a vertical perspective, i.e., the relations between two
18 local scales – the home and host countries, as well as the effects that result from the interplay
19 between the two local scales, and at the global level. The differing formal institutions
20 between home and host countries is a factor that outsourcing firms have used to their
21 advantage for a long time (Di Stefano et al. 2023).

22 **iii) Temporality:** Recently, there has been a call to better take into account temporality in
23 geographical analysis (Henning 2019; Martin and Sunley 2022). This is particularly
24 important for the anticipation of potential outcomes of x-shoring. While purely static
25 economic analysis may capture short-term effects like job losses, they are poorly equipped

1 to assess long-term outcomes. To understand these, aspects like (un)learning or the
2 development/destruction of capabilities, and relatedly changes in the innovation ability need
3 to be considered. What in the short-run may be a cost-efficient solution can in the long-run
4 undermine capabilities and competitiveness. New jobs and income opportunities may in the
5 long run develop lock-ins in unproductive economic activities. Furthermore, there appears
6 relatively limited attention in the scholarly literature to the temporality in the interface
7 between socio-economic and environmental domains. So, what consequences will current x-
8 shoring have in the short and long run?

9 **4 Learning from the past to anticipate the future: A geographical perspective on effects** 10 **of spatial restructurings**

11 Since the effects of emerging x-shoring in the context of CE in GPNs are largely in the future,
12 we suggest that there are lessons to be learned from past economic restructuring processes and
13 environmental justice struggles when anticipating plausible effects and considering the
14 governance of just circular transitions.

15 When competition between firms led to ‘spatial fixes’ (Dicken 2015), i.e., outsourcing to
16 locations with lower wage levels and more relaxed social and environmental legislation, the
17 structural preconditions of the former home locations created particularly difficult conditions
18 for structural change and renewal. Many of these regions had become over-specialized (Coenen,
19 Moodysson, and Martin 2014), regionally locked-in (Hassink 2010), and reproduced the set
20 industrial path rather than diversifying (Stihl 2022) or recovering. Today, 40-50 years later,
21 many of these regions are still struggling, often referred to as ‘left behind places’ (Pike et al.
22 2023). These restructuring processes also have an often-neglected socio-environmental
23 dimension. The production or the sourcing of materials brought local effects on residents and

1 ecosystems, as documented in the EJ Atlas (Temper et al. 2018), and affected planetary
2 boundaries, such as biogeochemical flows and CO₂ (Österblom et al. 2022).

3 Next, we present a *non-exhaustive* set of these socio-economic and socio-environmental effects
4 attributed with past restructuring in OIRs or to the broader literature on environmental justice.
5 The impacts are summarized in Table 1 at the end of the chapter. An extended version of the
6 table (including references) can be found in Appendix 1.

7 4.1 Local socio-economic effects

8 The effects of x-shoring in *home* regions may mainly be regarded positive as the restructuring
9 may bring ‘back’ jobs that have been previously outsourced. In particular, the CE is expected
10 to lead to the creation of new jobs in the EU (European Commission 2020), some of which may
11 result from x-shoring. Half of these new jobs is estimated to be low-wage and labor-intensive
12 types of jobs (Llorente-González and Vence 2020). Given that explanations for the current
13 challenges in OIRs are the reduction of manufacturing jobs, as well as “favouring the mobility
14 of highly skilled, non-routine and creative jobs” (Iammarino, Rodríguez-Pose, and Storper
15 2017: 1), an increase in low-skilled labor-intensive jobs may be beneficial for several regions.
16 It should be noted that new jobs may not be relocated to where they were previously placed. If
17 we look at the large-scale production facilities currently being built in connection with the green
18 economy (e.g., battery factories), we see major efforts by various localities to secure the
19 factories in their respective region. With continued x-shoring and a growing CE, labor
20 competition between industries, companies, and regions may increase, especially since many
21 home countries already face increasing labor shortages due to demographic change. This may
22 result in increasing labor (also i.e., production) costs.

23 From a more *long-term perspective*, some of the short-term effects may persist, such as
24 increased employment levels, labor competition (like high-qualified labor in India), and labor

1 costs, yet these can be reduced with increased automation. Value chains may become more
2 stable compared to recent years of instability (e.g., pandemic years, material shortages, shipping
3 constraints, etc.), linked to issues of technological sovereignty (e.g., European Parliament et al.
4 2021). Given stronger environmental legislation and workers' rights in the Global North, x-
5 shoring is also expected to drive socio-technical innovation (Di Stefano et al., 2023; James et
6 al., 2023). X-shoring may create more circular opportunities, such as those related to novel
7 circular innovations, material recycling, servicing, and second-hand sales. This may also be
8 driven through regional investments that can drive knowledge spillovers and enhanced
9 innovation capabilities, which can lead to further development such as new industrial growth
10 paths. Spillovers will vary depending on the location of the investment. In recent decades, more
11 metropolitan regions have been favored in terms of agglomeration economies and positive
12 externalities compared to intermediate and peripheral regions (Iammarino, Rodríguez-Pose, and
13 Storper 2017).

14 In terms of potential effects in *host* regions, past offshoring processes show that firms justified
15 their 'spatial fixes' on financial grounds, largely without considering local effects at former
16 production sites. Local negative effects were (often) immediate large job losses (Coenen,
17 Moodysson, and Martin 2014). Today, x-shoring has a more strategic justification (James,
18 Mather, and Sheridan 2023), yet there is little to suggest that host regions are better equipped
19 for structural change. Learning from OIRs, strong dependence, and industrial specialization did
20 not prepare local actors to engage in regional development or entrepreneurial activities. This is
21 especially true for company towns with asymmetric power relations, where local governments
22 mainly tried to comply (Stihl 2024). Additionally, centralized states leave even less room for
23 local agency (Görmar et al. 2022). Not only did OIR suffer from job loss, but they were also
24 ill-equipped to deal with the new challenges. Local agency was dominated by reproductive
25 agency and/or a lack of perceived agency: the inertia in informal institutions limited the

1 transformative capacity. This is a risk for host regions in x-shoring processes. However, the jobs
2 lost could be hazardous jobs in leading to a less harmful working environment for those
3 employed and x-shoring does not necessarily mean that all corporate activities are brought
4 home. Firms may choose to keep some activities while relocating others (Baraldi et al. 2018).
5 If a host region completely loses its international firms, this may lead to reduced international
6 participation, including knowledge spillovers, innovation, and development capabilities. The
7 void created by the existing non-local actors may be filled by foreign direct investments from
8 another country. For example, China is expanding its investments in several African countries
9 (Kalvelage and Tups 2024).

10 In the *long-term*, these regions may become host regions for new firms or new developments.
11 However, if their development is similar to that of OIRs in the Global North, we may also
12 increasingly see the rise of left-behind places in the Global South (Tups, Sakala, and
13 Dannenberg 2023). Restructuring releases resources such as labor (with different skills and
14 competencies) and infrastructure. For many OIRs, this triggered unemployment and out-
15 migration from which several regions have never fully recovered. In terms of infrastructure,
16 there are examples across Europe of old factory buildings being repurposed and transformed
17 into schools, cultural centers or science parks. Considering OIRs, these developments are often
18 preceded by long periods in which these buildings deteriorate and become local landmarks of
19 a failed past (Stihl 2024). However, there are also cases where regions managed to transform and
20 avoid long-term decline. Hence, the development of host regions may develop differently. X-
21 shoring processes will free up resources that local and national actors can reuse if they have the
22 skills and agency to do so. This allows host countries to build their own new (green) industries,
23 as is currently happening in Indonesia, where the president lobbys for battery factories (Cabinet
24 Secretariat of the Republic of Indonesia 2023). As OIRs show, it can be difficult for regions and
25 regional economies to transform, with the risk of increasing regional inequalities (Iammarino,

1 Rodríguez-Pose, and Storper 2017) and discontent (Rodríguez-Pose 2018). Transformation can
2 take time (Stihl 2022), yet host regions can learn from OIR: there are opportunities for local
3 actors to shape long-term development.

4 4.2 Local socio-environmental effects

5 When considering the *short-term* socio-environmental dimension of x-shoring in *home*
6 countries, the building of new factories, sourcing of minerals, or building of circular facilities
7 has effects on local ecosystems and people. Various cases in the EJ Atlas (Temper et al. 2018)
8 document these (see, Table 1, Annex 1). For example, conflicts between local communities and
9 firms due to intensification of (bio-based) resource extraction (e.g., cutting of forest, intensified
10 agriculture, new mining) or the contamination of local ecosystems by production facilities (e.g.,
11 Friedrich et al. 2023). Recent examples of the construction of Tesla battery factory in the
12 agglomeration of Berlin document the plausibility of these effects and related conflict between
13 local communities, environmental movements, and Tesla (Deutschlandfunk 2024).
14 Additionally, the building of novel circular facilities, such as for the recycling of batteries, may
15 bring conflict between local communities and firms. Similar issues are attributed to the x-
16 shoring of mining. Here, one can expect new or intensified conflicts over land use in home
17 regions⁴. For example, land conflicts in northern Sweden between mining companies,
18 municipalities, the state, and the indigenous group Sami, who have usufructuary rights to land,
19 important for their livelihoods and culture (Stihl 2022). While economic activity always has
20 effects on ecosystems, x-shoring is expected to lead to a better local environmental performance
21 of firms' production (e.g., local emissions such as NO₂, availability of green energy, transport
22 to markets) amongst others due to stricter environmental legislation in home countries (Di
23 Stefano et al. 2023). In addition, x-shoring can be fueled by considerations regarding circular

⁴ We consider land use conflicts to be both socio-economic and socio-environmental. They are placed in this section, but should be seen as related to both dimensions of impacts, as they are also linked to issues of socio-economic development and prosperity.

1 opportunities for reduced material input in production processes, and therefore create short-
2 term opportunities for material reuse and recovery (e.g., reduce the generation of local waste
3 and emissions). However, side streams and input materials need to be adequately governed to
4 ensure that effects on ecosystems and residents are reduced.

5 These short-term effects may venture into *long-term* effects. For example, the media still
6 document local actors discovering new environmental problems related to (past) industries and
7 struggling to find a responsible party to finance the cleanup of production sites (e.g., Keilman
8 2023 for the Belgian case of PFAS). Clean-up is not only costly but also time-consuming. For
9 example, the management of mine water after mine closure can span generations, as can other
10 spatial transformations associated with mining (resettlement, new infrastructure). Over time,
11 however, the short-term effects associated with circular opportunities related to x-shoring may
12 increase, leading to improved environmental performance at home sites and reduced local
13 effects on biodiversity. In particular, reduced geographical proximity between factories may
14 stimulate the development of 4R innovations. These arguably have the potential to reduce local
15 environmental impacts, such as waste streams (product packaging, production waste), and the
16 reuse of products or recovery of minerals both have the potential to improve local
17 environmental performance. The demand for green energy may drive an increased supply of
18 green energy, yet also risks leading to competition. Many open questions remain regarding the
19 feasibility of these effects and the potential of circular processes in general (e.g., Korhonen,
20 Honkasalo, and Seppälä 2018).

21 Considering socio-environmental effects in the *host* country, there is a risk of the prevailing of
22 local negative socio-environmental effects, since studies on OIR show local communities being
23 left with environmental waste and pollution after firm exits (Coenen, Moodysson, and Martin
24 2014). Hence, negative socio-environmental effects remain, despite firms leaving these places.
25 In general, it may also take time for ecosystems to recover from previous contaminations. Yet,

1 if production facilities are left and/or mining is reduced, this may lead to (immediate) reduced
2 emissions of different kinds. Consequently, the effects on ecosystems and people related to
3 these facilities may not be worsened and reduce the potential for conflicts between local
4 communities, environmental NGOs, and firms (that are documented in Temper et al. 2018;
5 EJAtlas 2024). However, this only holds if production facilities are not overtaken by new actors.
6 Then, potential new conflicts may arise if new firms don't care for the well-being of local
7 communities and ecosystems.

8 In a *long-term* perspective on host countries, spatial transformations related to mining and large-
9 scale production facilities and their effects on local ecosystems will prevail long after x-shoring.
10 Here, similar effects to those outlined among home countries are plausible. Depending on how
11 regions recover from firms leaving their territory and how they are replaced with new firms,
12 the short-term negative effects discussed above may venture into more long-term effects. This
13 may particularly relate to the continued extraction of minerals.

14 4.3 Global effects

15 As the last two sections have shown, there are a variety of plausible local effects of x-shoring.
16 On a global scale, these will mainly bring long-term effects, since a considerable amount of
17 manufacturing and sourcing needs to be x-shored before socio-economic effects are visible at
18 this scale. Yet, if jobs are moved from places with more relaxed to stricter environmental and
19 social legislation, this suggests that these jobs will bring a reduction in harmful working
20 conditions overall. The international division of labor may change, bringing manufacturing jobs
21 back to home countries, yet may also drive job upgrading driven by more knowledge-intensive
22 activities. The stricter environmental legislation in home countries, higher labor, and production
23 costs may increase prices overall. Since GPNs have been organized as efficiently as possible
24 (cf. cost-capability ratio, see Yeung and Coe 2014), x-shoring and related cost increases can
25 create short-term tensions (increased costs for green transitions), yet long-term, this may be

1 alleviated through innovation capabilities and governance. If host regions begin to couple with
2 new 'home' countries, such as China (Kalvelage and Tups 2024), this may imply a long-term
3 shift in the geopolitical landscape as new firms and nations reap the rewards of manufacturing
4 in host countries by exploiting their low social and environmental standards and labor cost.
5 Either way, x-shoring can lead to new or renewed regional production clusters (Butollo et al.
6 2024), potentially leading to innovation capabilities for the CE.

7 In terms of socio-environmental impacts at a global scale, the potential for regionalization of
8 resource flows due to reduced geographical distance and increased circularity opportunities
9 may lead to a net improvement in the environmental performance of x-shored industries,
10 particularly related to reduced CO₂ emissions due to reduced distance to market policy
11 instruments in home countries and regions that affect these (e.g., emission trading schemes and
12 carbon border adjustment mechanism in the EU). Long-term, this may even be enhanced, but
13 also brings risk of 'environmental problem shifting' (van den Bergh et al. 2015) of issues related
14 to one planetary boundary (e.g., CO₂) to another (e.g., land use), or from one location to another
15 (e.g., if fossil inputs/energy are replaced by renewable inputs/energy driven by environmental
16 legislation in home countries). In addition, local impacts, as described in the previous section,
17 are linked to global socio-environmental issues. For example, local deforestation to make way
18 for new production facilities and infrastructure is also linked to global land use issues and
19 carbon emissions and sinks. However, these impacts are difficult to map effectively and depend
20 on how firms operate (whether they take environmental responsibility or operate on the margins
21 of legislation) and largely on how they are governed (Österblom et al. 2022). Consequently,
22 governance at multiple levels, i.e., in home and host countries, by lead firms and other actors,
23 play a critical role in shaping global impacts. For example, if home countries intend to combat
24 climate change, they also need to consider the impacts on host countries and the
25 interdependencies involved. Consequently, the impact of x-shoring needs to be assessed in

- 1 relation to other forms of change (e.g., new environmental legislation in host countries based
- 2 on institutional work) and considered concerning the intention of policy instruments.

1 **Table 1:** Anticipation of plausible socio-economic and socio-environmental impacts of x-shoring across space and time

X-Shoring		Socio-economic		Socio-environmental	
		Short-term	Long-term	Short-term	Long-term
Local	Home	<ul style="list-style-type: none"> - Creation of new jobs, whereof half in low wage and labor-intensive jobs - Potential new labor competition - New circular opportunities (e.g., innovation, recycling of materials) - Socio-cultural effects related to socio-environmental conflicts surrounding land use (identities, livelihoods, etc.) 	<ul style="list-style-type: none"> - Value chains stability and technological sovereignty - Increasing no. of job within CE - New knowledge spillovers & innovation capabilities spurring (new) regional development paths 	<ul style="list-style-type: none"> - New conflicts due to new/intensification of resource extraction - Risk of new conflicts due to new production facilities (e.g., contamination) - Better environmental performance of production and extraction facilities due to higher standards - New or intensified conflicts concerning land use, especially with indigenous groups 	<ul style="list-style-type: none"> - Potential for long-lasting biodiversity effects at new sites of sourcing (extraction) and production (contamination) - Spatial transformations (e.g., mines, resettlements, intensified agriculture, new infrastructure, etc.) - Local environmental benefits through increasing opportunities for circular material flows
	Host	<ul style="list-style-type: none"> - Job loss in x-shored industries - Resources (labor and infrastructure) set free to be reused. - Potential couplings with new investors and new dependencies - Loss of (international) knowledge spillovers, innovation & development capabilities related to exiting firms. 	<ul style="list-style-type: none"> - Potential growth of new ‘left behind regions’ - Reduced dependencies may open possibilities for new developments - Opportunities for reusing of buildings and infrastructure - Difficulties with diversifying due to former path dependencies 	<ul style="list-style-type: none"> - Potentially reduced extraction of materials and related conflicts - Potentially reduced environmental issues and biodiversity effects - Potentially new conflicts with novel actors (overtaking sourcing and production) 	<ul style="list-style-type: none"> - Long lasting socio-environmental effects of former mining and production areas - New industry development and/or replacement industries with potentially new environmental issues
Global		<ul style="list-style-type: none"> - Overall, potentially less harmful working conditions - restructuring of geographical distribution of jobs 	<ul style="list-style-type: none"> - new regional production clusters - reduced dependency on home country and a shift in geo-political landscape - Shifting and reordering of dependencies and couplings 	<ul style="list-style-type: none"> - Positive net environmental effects through regionalization of resource flows 	<ul style="list-style-type: none"> - Positive net environmental effects - Risk of ‘environmental problem shifting’ from one aspect to another. - Local socio-environmental issues are linked to global issues

2

1 **5 Discussion**

2 Spatial economic restructuring in the context of circular transitions in GPNs is often welcomed,
3 while its socio-economic and socio-environmental effects across space, scale, and time are still
4 rather unexplored. In general, however, spatial economic restructurings create (new) winners
5 and losers (Bair and Werner 2011), couple, recouple, and decouple regions in and from global
6 economic processes (MacKinnon 2011), and thus raise questions of justice and responsibility.
7 To more thoroughly explore the geography of plausible consequences of x-shoring, and to
8 inform the governance of a just and responsible CE, we have outlined a holistic framework for
9 anticipating socio-economic and socio-environmental outcomes across space, scale, and time.
10 In doing so, we pay attention to issues of multi-scalarity, multiple geographies, and temporality.
11 Since circular transitions and related x-shoring activities are still largely in their infancy, and
12 many empirical effects are not yet discernible, we have based our initial assessment of plausible
13 effects on insights from OIR and environmental justice cases (Temper et al. 2018; EJAtlas
14 2024). This is a first, and illustrative, anticipation of plausible effects, trade-offs, and
15 externalities of x-shoring, and thus a geographical contribution to the emerging body of
16 knowledge on just circular transitions.

17 Next, we discuss the complex and multifaceted effects of x-shoring (5.1), explore emerging
18 research directions for the geography of circular transitions in GPNs (5.2), and reflect on the
19 speculative nature of this research (5.3).

20 5.1 Governing the multifaceted effects of x-shoring

21 Our anticipatory mapping of plausible effects associated with x-shoring, based on our holistic
22 framework, reveals the multi-dimensional nature of these processes and their socio-economic
23 and socio-environmental effects across space, scale, and time. During the mapping process, we
24 realized that it is precisely the multi-dimensionality of these activities, their context and industry

1 specificity, that creates ambivalence and paradoxes across spaces and time. This is a complexity
2 that is often (not intentionally) overlooked in the related CE literature. Our framework allows
3 for navigating this complexity by presenting categories that can structure analyses. Based on
4 these, we show that x-shoring may e.g., bring jobs to home countries, lead to a better overall
5 environmental performance, while also resulting in job losses in host locations, yet may also
6 reduce harmful working environments. On a global scale, improved environmental regulation
7 in home regions can lead to socio-environmental gains. However, it is important to differentiate
8 production processes from the sourcing of materials. The latter, whether in the former host or
9 home countries, often leads to spatial transformations, resettlement of people, and local
10 conflicts related to issues such as land use, health, and biodiversity. This is documented in the
11 EJ Atlas (Temper et al. 2018) and in new sourcing activities in the global North (Stihl 2022).
12 Often, these conflicts are related to minority or indigenous populations, raising questions of
13 who bears the burden of restructuring. However, conflicts and negative effects can also relate
14 to (novel or) x-shored production, as seen in media reports from the global North⁵. Yet, since
15 not all parts of GPNs can be x-shored and spatially bound resources may continue to be
16 extracted where they are available, an important question for future research is how the place-
17 bound socio-environmental impacts of extraction can be more evenly distributed across space,
18 as well as how firms can be held accountable for their socio-environmental effects across space
19 and time (Österblom et al. 2022).

20 Consequently, governance and intentions behind the policies that drive x-shoring emerge as key
21 aspects in this regard. Policymakers need to consider the ambivalences and potential
22 consequences of x-shoring by assessing them against the intentionality of their policies (e.g.,
23 Inflation Reduction Act, Green New Deal, Carbon Border Adjustment Mechanism, etc.). While

⁵ See, e.g., the new Tesla Gigafactory in Grünheide (Deutschlandfunk 2024; for English, see Paul 2024), close to Berlin or battery recycling factories in Poland (Annex 1).

1 it may be difficult to find decisions that are good *per se*, our framework can help evaluate x-
2 shoring activities *vis-à-vis* other options, such as (state-led institutional work for) improved
3 environmental regulation in host countries, to find ways with moderate socio-economic and
4 socio-environmental effects across geographies. Temporality is also relevant in this regard:
5 Short-term and long-term effects should not be seen as binary classifications, but rather as a
6 sliding scale of time, with short-term effects venturing into long-term consequences. For
7 example, an immediate change in the number of jobs may have long-term effects on the
8 employment or structural conditions of a region. A short-term land conflict can lead to long-
9 term judicial proceedings. Short-term reshoring of manufacturing may create long-term
10 opportunities for circular innovation due to reduced distance.

11 All the aspects of x-shoring described above may be thought of as ‘wicked problems’ (Rittel
12 and Webber 1973), characterized by uncertainty, complexity, and contestation across space and
13 time. Our framework allows to think about the geographical dimensions of x-shoring and
14 anticipate plausible effects. Therefore, it can inform governance in navigating such ‘wicked
15 problems’ by presenting an approach through which to assess plausible effects, thereby rejecting
16 reductionist and one-sided approaches that risk neglecting dimensions of these restructurings.
17 Thus, we consider our framework well-equipped for use in subsequent research and
18 policymaking.

19 5.2 Towards just circular transitions in GPNs: emerging research directions

20 We mapped plausible futures based on insights from OIRs and the EJ Atlas, because of a lack
21 of empirical research on these ongoing phenomena. Circular transitions (and x-shoring) in
22 GPNs are rather novel developments and may consequently transcend existing knowledge on
23 historical cases, underlining the relevance of empirical research studying these phenomena. To
24 provide guidance and inspiration for future research, we outline a *non-exhaustive* list of
25 promising research avenues for geographical scholarship on a global CE.

1 (1) *Understanding the geography of circular transitions in GPNs.* Scholarship on the CE has
2 rarely addressed the global, often multi-scalar nature of change⁶. However, CE processes,
3 like other economic processes, are embedded or coupled in GPNs. We therefore see a need
4 to more explicitly address the global and multi-scalar nature of circular transitions. This
5 can relate to the geography of transition mechanisms, actors, and innovation, how circular
6 transitions reconfigure both existing (regional) innovation systems and GPNs, and how
7 tensions between linear models of production and more circular approaches unfold in
8 GPNs and regional economies.

9 (2) *Better understanding and recognizing the effects of circular economic transitions beyond*
10 *benefits across scale and time.* Due to the lack of scholarship on the global and multi-scalar
11 aspects of circular transitions, we have based our illustration on historical cases. Yet, as
12 circular transitions in the global economy unfold, so must geographical scholarship analyze
13 the multi-scalar nature of these processes and their (distributive justice) implications across
14 space and time. We particularly encourage research that focuses on a better understanding
15 of the (negative) effects of circular transitions in GPNs on different actors, places, scales,
16 and environments, linking it to existing debates on uneven development, left-behind places,
17 and environmental justice.

18 (3) *The geography of 'just' circular transition.* While the negative effects of circular transitions
19 are relevant to study, the production of winners and losers is in the very nature of
20 restructurings. We therefore see great potential for CE scholarship to engage with the
21 geography of justice in the processes of transitions. In doing so, we echo the argument of
22 others (e.g., Purvis, Celebi, and Pansera 2023) to take up ideas from RRI (Owen,
23 Macnaghten, and Stilgoe 2012; Stilgoe, Owen, and Macnaghten 2013) as a means of
24 making these processes more just and responsible. It is an open question how we can design

⁶ Although some have begun to discuss this topic, see, Hofstetter et al. (2021); Schroeder et al. (2018).

1 such processes in a global setting. We encourage scholars to work on these questions to
2 find ways to navigate different dimensions of justice and responsibility. Such work will be
3 particularly relevant for informing the governance of circular transitions in the global
4 economy.

5 (4) *Finally, research needs to better link to (and inform) policy.* The future is characterized by
6 known unknowns and unknown unknowns. Learning from past processes to anticipate the
7 future is essential to better embrace the risks and uncertainties of spatial restructurings.
8 Although OIRs experienced large offshoring decades ago, we still read in the news about
9 local policymakers in, more or less specialized regions in the Global North, being surprised
10 over dominating firms leaving (Kirkebak-Johansson 2024). We suggest that local and
11 regional policymakers around the world need to embrace risk and uncertainty and start
12 working more proactively on topics such as local empowerment, local entrepreneurship,
13 and economic diversification. We encourage scholars to provide adapted policy outlets that
14 transport complexity and link to topics of local agency to provide empirical examples of
15 how other regions have navigated similar historical situations (Grillitsch and Sotarauta
16 2020).

17 5.3 Reflections and limitations

18 We have focused on x-shoring as a unidirectional process from host to home or friends'
19 countries to simplify our analysis. In reality, however, these processes, like any other process,
20 are more complex, vary with geography and industries, and can move in different directions
21 (Kalvelage and Tups 2024). We note that our framework does not currently account for these
22 processes but can be used to analyze these by changing the categories of home and host.
23 Furthermore, because we have mapped plausible effects of x-shoring activities in a speculative
24 approach, our mapping is subject to uncertainties that we wish to acknowledge. Consequently,
25 our results should be treated as *potential* effects, informed by empirical evidence on historical

1 cases of *similar* phenomena. This also means that we have mapped insights into these processes
2 that describe potential trade-offs and effects. However, given the immense number of cases in
3 the EJ Atlas and the OIR literature, this can only be seen as indicative. Furthermore, in contrast
4 to the idea of anticipation in RRI, which is based on anticipation exercises involving a wide
5 range of actors, we have built our approach on existing knowledge about OIR and the EJ Atlas.
6 In doing so, we were able to consider the multi-scalar effects of these processes, as engaging
7 actors across space and time is challenging. While this should be a principle for future
8 approaches, we argue that speculative approaches, such as ours, have the potential to open
9 discussions on issues that might otherwise be overlooked. In our case, we want to open a
10 discussion on the geography of circular transitions in GPNs. We encourage future research to
11 complement our mapping, based on in-depth case studies and transdisciplinary anticipatory
12 exercises involving a wide range of actors across space and scale.

13 **6 Conclusions**

14 In this paper, we provide a framework for analyzing the socio-economic and socio-
15 environmental consequences of x-shoring in their multi-scalarity across space and time. Our
16 interdisciplinary perspective integrates contributions from economic geography, political
17 ecology, and social-ecological systems for a holistic approach to the geography of x-shoring.
18 Such an approach, we argue, can better account for the multi-dimensionality and complexity of
19 such processes. It is therefore well suited to stimulate new research on the multiple impacts of
20 x-shoring and the circular economy. It may also be relevant for policymakers at different levels
21 and for firms to prepare for and rethink the consequences of such processes, and to take
22 stewardship of the local environment and communities beyond considering job losses and gains
23 in the context of circular transitions. Anticipating plausible outcomes of x-shoring has resulted
24 in a complex picture of both positive and negative effects in different places, scales and times.
25 Consequently, given the multiplicity of effects mentioned above, x-shoring might be thought of

1 as a wicked problem with effects in multiple places beyond our theories, knowledge, and
2 imagination. While our fluoroscopy has not been able to map all foreseeable impacts and
3 effects, it does bring us closer to understanding what can be expected as x-shoring increases,
4 affecting GPNs, the geography of production, and whether it is pursued for the sake of more
5 secure value chains, increased economic growth, or sustainable development. We hope this will
6 spark discussions about the geography of responsible circular transitions in the global economy
7 at large and empower local actors in this restructuring.

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1 **Annex 1:** Anticipation of plausible socio-economic and socio-environmental impacts of x-shoring across space and time. Based on the findings on
2 spatial restructuring processes in old industrial regions and socio-environmental conflicts documented in the Environmental Justice Atlas (EJ Atlas
3 2024), the table outlines plausible impacts of x-shoring. It should be noted that the table provides only examples of effects to illustrate the need for
4 and guidance on such analysis. The cases referenced in the EJ Atlas often describe specific linkages between different domains and parallel effects
5 in more detail.

X-Shoring		Socio-economic		Socio-environmental	
		Short-term	Long-term	Short-term	Long-term
Local	Home	<ul style="list-style-type: none"> - Local (quantitative) creation of new jobs related to the circular economy (e.g., estimates by EU Commission 2020) - Whereof ca. 50% Jobs in low wage and labor-intensive jobs (Llorente-González and Vence 2020) - Circular opportunities (e.g., circular innovation, recycling of materials) through regionalization and geographical proximity (e.g., Di Stefano et al. 2023) - New or intensified socio-cultural conflicts concerning land use, especially with indigenous groups (identities, livelihoods) 	<ul style="list-style-type: none"> - Value chains stability and technological sovereignty (e.g., EuropeanParliament et al. 2021) - Increasing job needs of circular economy and x-shoring might spur potential competition between industries, firms, and regions what regards labor (in absolute terms) - New investments and industry locations may translate in knowledge spillovers & innovation capabilities spurring (new) regional development paths 	<ul style="list-style-type: none"> - New socio-ecological conflicts due to intensification of renewable resource extraction (e.g., bioeconomy, see Friedrich et al. 2023) or the x-shoring of mineral sourcing^c - Risk of new conflicts (related to contamination etc.) due to new production (and recycling) facilities (analogue to conflicts in former host countries^d) - Better environmental performance of production and extraction facilities (higher standards in home countries, see Di Stefano et al. 2023) - New or intensified land use conflicts, especially with indigenous groups 	<ul style="list-style-type: none"> - Potential for long-lasting biodiversity effects and loss at new sites of sourcing (extraction) and production (contamination)^g - Spatial transformations (e.g., mines, resettlements, intensified agriculture, infrastructure building, etc.)^h - Local environmental benefits through increasing opportunities for circular material flows (Di Stefano et al. 2023) and less extraction and waste

	Host	<ul style="list-style-type: none"> - Potential couplings with new partners (cases from African countries and China) and new dependencies - Resources such as labor and infrastructure set free to be used - Job loss (quantitatively) due to x-shoring like outsourcing related effects in former OIR - Job loss (qualitatively), e.g., jobs with bad working conditions such as in mining and mineral extraction^a if companies are not just replaced with new ones - Loss of (international) knowledge spillovers, innovation & development capabilities related to these firms etc. 	<ul style="list-style-type: none"> - Loss of sourcing and production facilities may translate these regions into ‘left behind regions’ (see historical cases of OIR) - Opportunities for reusing of buildings and infrastructure/ may also remain landmarks - Reduced dependencies may open possibilities for new developments - Difficult to diversify because of former path dependencies - Long lasting financing of socio-environmental issues of mining etc.^b 	<ul style="list-style-type: none"> - Potential for reduced extraction of materials, reduced conflicts between different actors and communities^e - Potential for reduced environmental issues and biodiversity effects related to production facilities^f - Potential for new conflicts if novel actors overtake existing sourcing areas and production facilities 	<ul style="list-style-type: none"> - Long lasting socio-environmental issues of former mining and production may persist - New industry development and/or replacements of x-shored industries: potentially new environmental issues (potentially less regulated and/or informal)
Global	<ul style="list-style-type: none"> - Overall, potentially less harmful working conditions^a - restructuring of geographical distribution of jobs (high value / low skilled jobs, see Barrie and Schröder 2021) 	<ul style="list-style-type: none"> - reduced ‘western’ hegemony and a shift in geo-political landscape, see for example China’s geopolitically induced friendshoring in Tanzania and along the Belt and Road initiative (Kalvelage and Tups 2024; Carmody and Murphy 2022) - new regional production clusters (Butollo et al. 2024) - Shifting and reordering of dependencies and couplings (e.g., Western countries – Global South vs. China – Global South) 	<ul style="list-style-type: none"> - Positive net environmental effects through regionalization of resource flows (relevant for planetary boundaries), less trade-related CO₂-emissions, circular opportunities, and stricter environmental legislation in home countries 	<ul style="list-style-type: none"> - Positive net environmental effects - Risk of ‘environmental problem shifting’ (van den Bergh et al. 2015) from one environmental aspect to another or from one location to another - Local socio-environmental issues are linked to global issues 	

1 ^a The EJ Atlas documents various cases of bad (unethical) working conditions in mineral extraction, see for example case 6626. These might be reduced when sourcing

2 is x-shored and no new companies take over these facilities and locations.

1 ^b The management of mine water (after mines are closed and firms have left) can span generations, see for example cases of the Ruhr-Region in Germany.

2 ^c The EJ Atlas documents cases in “home” countries in which the extraction of minerals relates to socio-environmental struggles, for example case number 6427, in
3 which the Sami population questions the legitimacy of quartz mining at the Norwegian/Swedish border.

4 ^d The EJ Atlas documents socio-environmental struggles related to the sourcing and production of materials. What regards the establishing of new recycling facilities,
5 see for example conflict ID 5792, in which a South Korean company dropped the initial plans to build a battery recycling factory in Poland because of the protest from
6 the local community. See also conflict ID 5026.

7 ^e The EJ Atlas documents conflicts that surround the extraction of materials. See for example case number 5620. Through x-shoring these activities, there is the potential
8 for solving these struggles if no new company overtakes these sourcing areas.

9 ^f The EJ Atlas documents conflicts that surround the production of specific goods or economic development in a specific region. See for example case number 5006 on
10 one of the ‘sacrifice zones’ in Chile related to aspects such as a lack of health and increased cancer risk. Some of these effects may prolong in former production
11 locations (see also OIR cases), while some of these issues may also ‘travel’ to novel future production areas.

12 ^g The EJ Atlas documents cases in which the extraction of materials and the production of goods related to long lasting effects on local biodiversity. We consider this a
13 risk if new sourcing and production sites are not adequately governed. See for example case number 1589 that particularly outlines the risk of long-lasting effects.

14 ^h The EJ Atlas documents cases in which the sourcing of materials is related to spatial transformations, for example in terms of relocating people. See for example
15 case number 306, which documents the spatial transformations and relocations of people related to lignite mining in Lusatia, Germany.